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**D350-589-011**  
**Job Sheet 202782**



**Part No:** D350-589-011

**Job Qty:** 2 pcs

**Part Name:** Side Door Latch Modification



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/1/19

**Job Tracking No:**

**Created By:** Jennifer Renwick

**Due Date:** 11/29/19

**Type:** Stock

**Description:** SIOP

**Note:** DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002  
**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 105   | Packaging 1 - Pick Kit | 2 pcs | 11/29/19   |          | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       | ✓         | Oscar    |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 31      |           |          |



**Container No:** S234570



**Part:** D350-589-011

**Job No:** 202782

**Serial No/Batch:** S234570

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH92-41 Issue 1

|     |                             |       |          |           |                        |  |
|-----|-----------------------------|-------|----------|-----------|------------------------|--|
| 110 | QC 4                        | 2 pcs | 11/29/19 | 0.00 0.00 | Packaging 1 - 32       |  |
|     |                             |       |          |           | Packaging 1 - 33       |  |
|     |                             |       |          |           | Packaging 1 - 34       |  |
|     |                             |       |          |           | Packaging 1 - 35       |  |
|     |                             |       |          |           | Packaging 1 - 36       |  |
|     |                             |       |          |           | QC 4 - 28              |  |
|     |                             |       |          |           | QC 4 - 58              |  |
|     |                             |       |          |           | QC 4 - 69              |  |
|     |                             |       |          |           | QC 4 - 9               |  |
|     |                             |       |          |           | QC 4 - 46              |  |
|     |                             |       |          |           | QC 4 - 68              |  |
|     |                             |       |          |           | QC 4 - 72              |  |
|     |                             |       |          |           | QC 4 - 74              |  |
|     |                             |       |          |           | QC 4 - 75              |  |
|     |                             |       |          |           | QC 4 - 78              |  |
| 120 | Packaging 3-1 - Stock - B4B | 2 pcs | 11/29/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 2 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 3 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 4 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 5 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 6 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 7 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 8 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 9 - B4B  |  |
|     |                             |       |          |           | Packaging 3 - 10 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 11 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 12 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 13 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 14 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 15 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 16 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 17 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 18 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 19 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 20 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 21 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 22 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 23 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 24 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 25 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 26 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 27 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 28 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 29 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 30 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 31 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 32 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 33 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 34 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 35 - B4B |  |
|     |                             |       |          |           | Packaging 3 - 36 - B4B |  |
| 125 | DC - 1 - B4B                | 2 pcs | 11/29/19 | 0.00 0.00 | DC - 1 - B4B           |  |
|     |                             |       |          |           | DC - 2 - B4B           |  |
| 130 | QC 21 - FG                  | 2 pcs | 11/29/19 | 0.00 0.00 | QC 21 - FG - 21        |  |
|     |                             |       |          |           | QC 21 - FG - 70        |  |
|     |                             |       |          |           | QC 21 - SA - 53        |  |

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FC 129

Part Op 105 - Pick Kit  
Descriptions: 110 - QC4- 100% inspect kits for completeness  
120 - Identify as per dwg & Stock Location: \_\_\_\_\_

125 - (Document Control)

130 - QC21- Final Inspection - Work Order Release

(013079)

## Job BOM

| Part / Item   | Component Name        | Quantity       | Operation                  | Container                   |
|---------------|-----------------------|----------------|----------------------------|-----------------------------|
| D2237         | Striker Plate         | 6 pcs (3 ea) ✓ | 105-Packaging 1 - Pick Kit | S216874(x4) ✓ S231183 ✓     |
| D2583         | Latch Bracket         | 6 pcs (3 ea) ✓ | 105-Packaging 1 - Pick Kit | S212398 ✓                   |
| D2585         | Latch Clamp           | 6 pcs (3 ea) ✓ | 105-Packaging 1 - Pick Kit | S188861 ✓                   |
| D2586         | Door Latch            | 6 pcs (3 ea) ✓ | 105-Packaging 1 - Pick Kit | S216874(x4) ✓ S223250(x5) ✓ |
| D2587         | Door Plug             | 2 pcs (1 ea) ✓ | 105-Packaging 1 - Pick Kit | S193766 ✓ S194846 ✓         |
| D2589 CH751   | Keys, Key Chain       | 2 pcs (1 ea) ✓ | 105-Packaging 1 - Pick Kit | F132942 ✓                   |
| MS20470AD4-5  | Rivet, Universal Head | 12 Ea (6 ea) ✓ | 105-Packaging 1 - Pick Kit | G198109 ✓                   |
| MS21042L3     | Nut                   | 6 Ea (3 ea) ✓  | 105-Packaging 1 - Pick Kit | S216874 ✓                   |
| MS27039-1-15  | Screw                 | 6 Ea (3 ea) ✓  | 105-Packaging 1 - Pick Kit | S216874 ✓                   |
| NAS1149D0363J | Washer                | 6 Ea (3 ea) ✓  | 105-Packaging 1 - Pick Kit | S216874 ✓                   |

## Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 105-Packaging 1 - Pick Kit | D2237          | 6        | 14        | 0         |
|                            | D2583          | 6        | 29        | 0         |
|                            | D2585          | 6        | 19        | 0         |
|                            | D2586          | 6        | 51        | 0         |
|                            | D2587          | 2        | 20        | 0         |
|                            | D2589          | 2        | 131       | 0         |
|                            | MS20470AD4-5   | 12       | 1,825     | 0         |
|                            | MS21042L3      | 6        | 2,623     | 0         |
|                            | MS27039-1-15   | 6        | 179       | 0         |
|                            | NAS1149D0363J  | 6        | 1,338     | 0         |

## Part Specifications

Specifications could not be found.

Plex 11/1/19 2:41 PM Dart.Renwick.Jennifer

## 3.4 PARTS LIST

| 589<br>-011 | 589<br>-041 | 589<br>-042 | 589<br>-043 | Part Number  | Description                       |
|-------------|-------------|-------------|-------------|--------------|-----------------------------------|
| X           |             |             |             | D350-589-011 | SIDE DOOR LATCH MODIFICATION KIT  |
|             | X           |             |             | D350-589-041 | SIDE DOOR ASSEMBLY, LH AS 350     |
|             |             | X           |             | D350-589-042 | SIDE DOOR ASSEMBLY, RH AS 350/355 |
|             |             |             | X           | D355-589-043 | SIDE DOOR ASSEMBLY, LH AS 355     |
|             | 1           |             |             | D2991-1      | Door                              |
|             |             | 1           |             | D2991-2      | Door                              |
|             |             |             | 1           | D2991-3      | Door                              |
| 3           | 3           | 3           | 3           | D2237        | Striker Plate                     |
|             | 1           | 1           | 1           | D2464-1700   | Seal                              |
| 3           |             |             |             | D2583        | Latch Bracket                     |
| 3           | 3           | 3           | 3           | D2585        | Latch Clamp                       |
| 3           | 3           | 3           | 3           | D2586        | Latch                             |
| 1           |             |             |             | D2587        | Plug                              |
| 1           | 1           | 1           | 1           | D2589        | Keys, Key Chain                   |
|             | 3           | 3           | 3           | D2621        | Latch Plate                       |
|             | 2**         | 2**         | 2**         | D2992-1      | Doubler                           |
|             | 1           | 1           | 1           | D3085-041    | Prop Assembly                     |
|             | 1*          | 1*          | 1*          | D3015-3      | Locknut                           |
|             | 1*          | 1*          | 1*          | D3081-1      | Prop Hinge                        |
|             | 1*          | 1*          | 1*          | D3082-1      | Clip                              |
|             | 1*          | 1*          | 1*          | D3084-1      | Prop Arm                          |
|             | 1*          | 1*          | 1*          | AN4-5A       | Bolt                              |
|             | 3*          | 3*          | 3*          | AN960JD10    | Washer                            |
|             | 3*          | 3*          | 3*          | AN960JD10L   | Washer                            |
|             | 2*          | 2*          | 2*          | AN960JD416   | Washer                            |
|             | 1*          | 1*          | 1*          | AN960JD516L  | Washer                            |
|             | 3*          | 3*          | 3*          | MS21042L3    | Nut (or MS21042-3)                |
|             | 1*          | 1*          | 1*          | MS21042L4    | Nut (or MS21042-4)                |
|             | 3*          | 3*          | 3*          | MS27039-1-13 | Screw                             |
|             | 1*          | 1*          | 1*          | SL69-BS      | Ball Stud                         |
|             | 6           | 6           | 6           | AN3-4A       | Bolt                              |
| 3           | 3           | 3           | 3           | AN960JD10    | Washer                            |
| 3           | 9           | 9           | 9           | MS21042L3    | Nut (or MS21042-3)                |
| 6           | 6           | 6           | 6           | MS20470AD4-5 | Rivet                             |
| 3           | 3           | 3           | 3           | MS27039-1-15 | Screw                             |

\* Reference only. Included in D3085-041 Prop Assembly listed above.

\*\* Reference only. Included in D2991-1/-2/-3 Doors listed above.

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